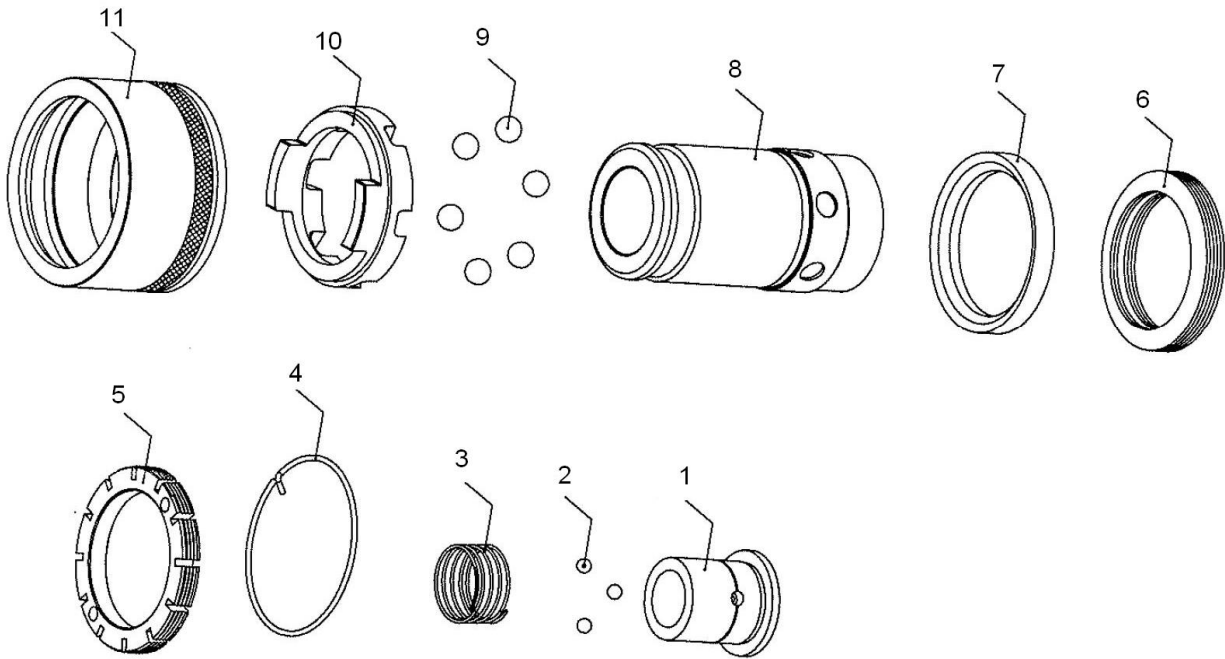




## Tap Collet (Adjustable)

Wespro Pneumatic Tools

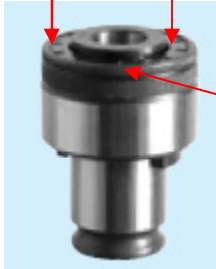


\*Specify collet size when ordering

<u>No.</u>	<u>Description</u>	<u>Qty</u>
1	Tap Drive	1
2	Steel Ball	Subject to Tap Collet Size.
3	Spring	1
4	Circlip	1
5	Torque Setting Ring	1
6	Bevel Spring Washer	Subject to Tap Collet Size.
7	Steel Ball Holder	1
8	Collet Body	1
9	Steel ball	6
10	Chuck Drive	1
11	Collet Housing	1

10/28/13

Use pin spanner to adjust torque setting ring to designated torque (Clockwise or counter-clockwise)



#4 circlip clip

How to adjust the torque on adjustable tap collet:

1. Remove the tail of part#4 circlip on the side of tap collet.
2. Use pin spanner to adjust the part#5 torque setting ring.  
Clockwise—increase the torque.  
Counter-clockwise---decrease the torque.
3. Re-install part#4 circlip back and make sure the tail of circlip is in the notch of part#5 torque setting ring.